

# Injection Moulding & Plant Capacity

Moulding machine range from 22 & 250 Tonnes.

The list below only includes moulding machinery and not our extensive range of assembly and tool manufacturing equipment/facilities.

## Injection Machinery Specification

(Revised September 2007)

Machine Manufacturer	Quantity	Lock Force (Tonnes)	Shot Size (Grams, Hips)	Platen Size (mm)	Distance Between Tie Bars (mm)	Min / Max Mould Height (mm)
Boy	2	22	30	440 x 260	254	200 - 400
Boy	1	30	63	400 x 400	255 x 255	200 - 500
Dassett	1	40	40	420 x 420	300 x 300	200 - 500
Boy	2	50	115	500 x 500	305 x 305	250 - 600
Stubbe	1	76	171	520 x 530	330 x 330	200 - 350
Victor	1	110	290	550 x 550	360 x 360	100 - 400
Victor	1	130	250	630 x 630	460 x 460	150 - 450
Victor	2	140	290	610 x 610	410 x 410	120 - 450
Sandretto	1	190	525	695 x 695	460 x 460	155 - 560
Stubbe	1	250	520	695 x 450	465 x 465	200 - 450